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	MF-000	303 STAINL	ESS				oth all edge	S		
	USE A MIN. 1/8 LETTI	ERING TO PUNCH OR	ELECTRO ETCH PART # WHERE WE WANT THE F WITH *	ON PART.	UNLESS OTHERWIS DIMENSIONS ARE I TOLERANCES ON:		DATE:	/3/2017		DESCRIPTIO
	NOTE: IF THERE IS A F	WILL INDICATE	WIEKE WE WANT THE F WITH *	AKI #, WE	BREAK ALL SHARP FRACTIONS ± 1/32"		DRAWN BY:		KED BY:	REFERENCE
А	THIS DRAWING AND ALL IDEAS INCOR ITS ACCEPTANCE CONSTITUTES AN AC				.XXX ± .005 .X	± .02 XXX ± .0005				
\square	PURPOSE THAN TO AND IN ITS C	ONSTRUCTION. THAT IT IS TO BE R	ETURNED UPON REQUEST, AND THAT TING BY IN-LINE PACKAGING SYSTEM	TIT IS NOT TO DE	ANGLES <u>+</u> 1/2° FINISHED SURFACE	125 MAX	PAPER SIZE B	SCALE: 4:1	SHEET: 1 OF 1	WEIGHT: 0 LBS.
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IN-LINE PACKAGING SYSTEMS, INC.

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	1	ME-001-R ASSEMBL	EVA-MINI ELEVATOR Y	1				3	
	2	MF-003-C	ONVEYOR ASSEMBL	Y 1	5 🛏 🛲				
E	3	MF-004-8-	-FILLER ASSEMBLY	1					
	4	MF-005-C	ROWNER ASSEMBLY	1	6				
	5	MF-006-El ASSEMBL	LECTRICAL CABINET Y	1	9	2			
D	6	MF-007-8 CABINET	-REVA-PNEUMATIC ASSEMBLY	1					
	7	MF-008-A ASSEMBL	DJUSTABLE CHUTE Y	1					
	8	MF-021-B	ASE FRAME ASSEMBL	Y 1			0		
	9	RSX04-13		2			8)	-	
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	PART NUMBER: MF-001-8	MATERIAL: ASSEMBLY			FIN	NISH: ASSEN	ABLY			NAME:
			ELECTRO ETCH PART # WHERE WE WANT THE I WITH *		DIMENSIONS TOLERANCES	HARP EDGES .015 MAX	DATE: 8 DRAWN BY:	/8/2016	KED BY:	DESCRIP
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	1	MF-021-BA	ase frame asseme	BLY	1	(2)					•	
	2	MF-024-FIL	LLER FRAME WELD	MENT	1							
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	MF-002	/o z =====	WELDME					WELD/ HERWISE SPECIFIED	MENI DATE:			DESCRIPTION:
	USE A MIN. 1/ NOTE: IF THEF	/8 LETTER RE IS A PAI	ING TO PUNCH O RTICULAR PLACE WILL INDICAT	R ELECI E WHERI	I'RO ETCH PA E WE WANT ' *	ART # ON PART. THE PART #, WE	TOLERANC BREAK ALL	. SHARP EDGES .015 MAX	7/	20/2016		
							FRACTIONS	.XX ± .02	DRAWN BY: JCW	CHECK	(ED BY:	REFERENCE INFO
Α	ITS ACCEPTANCE CONSTIT	TUTES AN AGREE		TREATED AS	A CONFIDENTIAL DO	INE PACKAGING SYSTEMS, INC. DCUMENT USED FOR NO OTHER ND THAT IT IS NOT TO BE	.XXX ± .005 ANGLES ± 1	1/2°	PAPER SIZE	scale:	SHEET:	WEIGHT:
			CCEPT AS AUTHORIZED IN W				FINISHED S	URFACE MAX	В	1:14	1 OF 1	O LBS.

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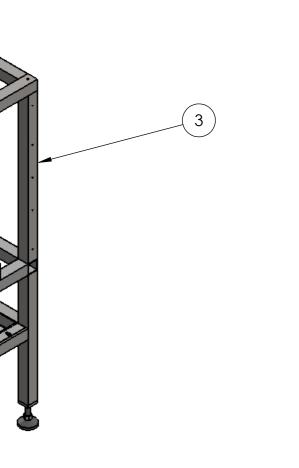
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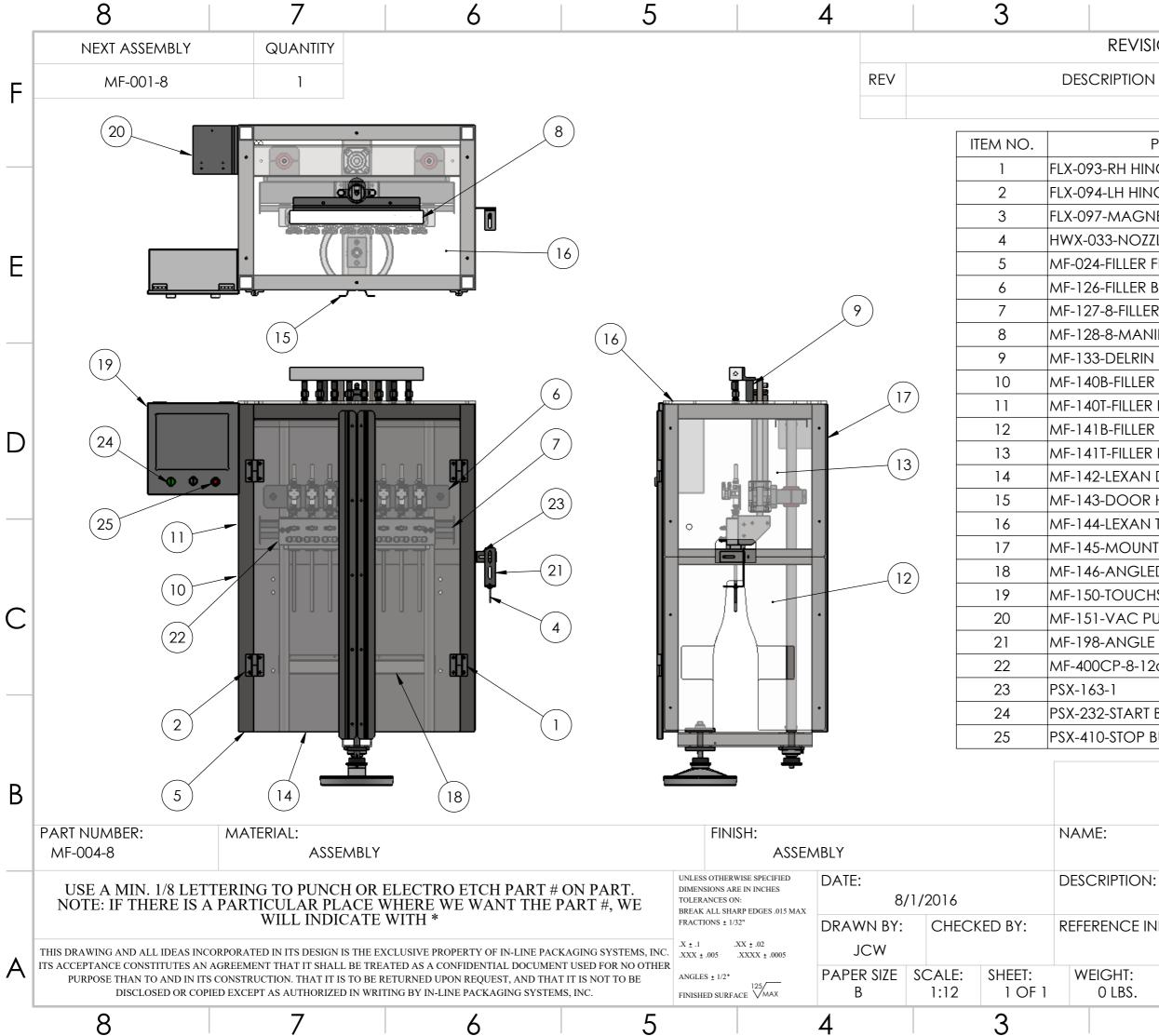
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	PART NUMBER: MF-003	MATERIAL: ASSEMBLY	,		FINISH: ASSE	MBLY		NAME:
	USE A MIN. 1/8 LET NOTE: IF THERE IS A	TERING TO PUNCH OR PARTICULAR PLACE WILL INDICATE	ELECTRO ETCH PART # WHERE WE WANT THE WITH *	ON PART. PART #, WE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: BREAK ALL SHARP EDGES .015 MAX FRACTIONS ± 1/32"		5/2016	
•	THIS DRAWING AND ALL IDEAS INC	ORPORATED IN ITS DESIGN IS THE E	EXCLUSIVE PROPERTY OF IN-LINE PAC	KAGING SYSTEMS, INC.	.X + .1 .XX + .02	DRAWN BY: JCW	CHECKED BY:	REFEREN
A	PURPOSE THAN TO AND IN ITS	S CONSTRUCTION. THAT IT IS TO BE	EATED AS A CONFIDENTIAL DOCUME RETURNED UPON REQUEST, AND THA ITING BY IN-LINE PACKAGING SYSTE	T IT IS NOT TO BE	ANGLES ± 1/2° FINISHED SURFACE	PAPER SIZE B	SCALE: SHEET: 1:8 1 OF 1	WEIGI 0 L
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ller bar assembly			1	
FILLER BAR ASSEMBLY			1	
-MANIFOLD ASSEMBLY			1	
ELRIN MANIFOLD SPACER			2	
FILLER LEXAN SIDE PLATE FRC	DNT		1	
FILLER LEXAN SIDE PLATE FRO	NT		1	
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DUCHSCREEN ENCLOSURE			1	
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NGLE BRACKET			1	
P-8-12oz LN MANIFOLD ASSE	MBLY		1	
			1	
TART BUTTON			1	
TOP BUTTON			1	

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	1	MF-156-	CROWNING ASSEM	BLY	1							/	
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E	3	MF-158-	CROWNER SHELL		1								
	4	PSX-417	-1-ESTOP ENCLOSUR	RE	1								
	5	PSX-417	-E-STOP BUTTON		1						8		
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	MF-005		ASSEMB				UNLESS OTH	ASSEN	DATE:			DESCRIPTION:	CROWNER A
	USE A MIN. 1/8 LETTERING TO PUNCH OR ELEC NOTE: IF THERE IS A PARTICULAR PLACE WHE WILL INDICATE WIT		OR ELECTR E WHERE ' TE WITT *	O ETCH PART # WE WANT THE	ON PART. PART #, WE	DIMENSIONS TOLERANCE BREAK ALL	S ARE IN INCHES S ON: SHARP EDGES .015 MAX	8	/1/2016			ASSEM	
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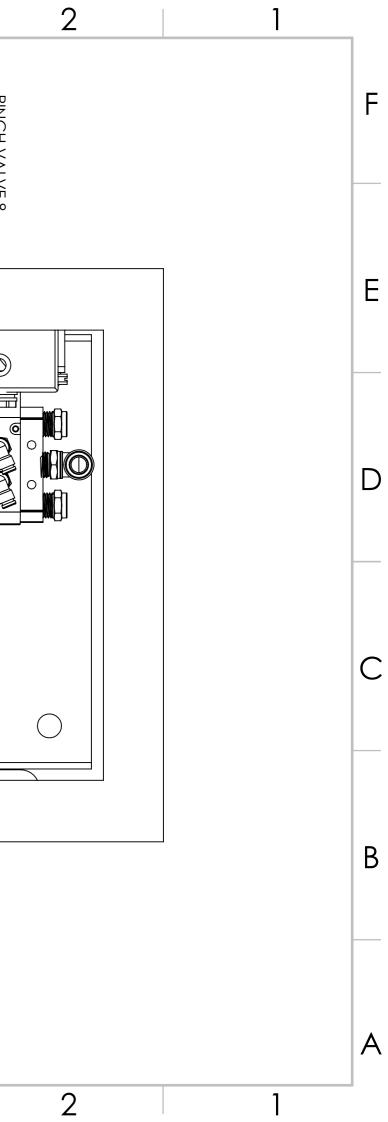
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E	5	5/32 x 1/8N	PT ELBOV	V FITTING		16	(15)						
	6	BFX-221				6								
	7	BFX-274-3_8	BNPT PUSH	H TO CONNE	CT	10								
	8	BFX-291				1				° <u>0</u> 0.		6 6 6		ଣ୍ଣ୍ଣ
	9	MF-007-1-RE	EVA-PNE	UMATIC SUBP	PANEL	1		8				ୢୢୢୖୖୢୄୖୄୖୖୢ		<u>e.e.e</u>
D	10	MFX-003-PN	IEUMATIC	CCABINET						~	9			
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	12	PSX-237-1/4	1 x 1/8NP	x 1/8NPT STRAIGHT FITTING										
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	17	RSX-010-6				1			(10)			6	7	
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	19	RSX-010-8 P	WR STRIP	•		1								
	20	RSX-010-SILE	ENCER			4								
р	21	RSX-010-SILE	ENCER 3_	_8		2								
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	USE A MIN. 1/8 LETTERING TO PUNCH OR E NOTE: IF THERE IS A PARTICULAR PLACE W WILL INDICATE V					O ETCH VE WAI	I PART # NT THE P	ON PART. ART #, WE	DIMENSIONS A TOLERANCES	RWISE SPECIFIED ARE IN INCHES ON: IARP EDGES .015 MAX	DATE: 8	/1/2016		DESCRIPT
	THIS DRAWING AND								FRACTIONS ±		DRAWN BY: JCW	CHECI	KED BY:	REFERENC
A	PURPOSE THA	TS ACCEPTANCE CONSTITUTES AN AGREEMENT THAT IT SHALL BE TREATED PURPOSE THAN TO AND IN ITS CONSTRUCTION. THAT IT IS TO BE RETUR DISCLOSED OR COPIED EXCEPT AS AUTHORIZED IN WRITING					AS A CONFIDENTIAL DOCUMENT USED FOR NO OTHER			-	PAPER SIZE B	SCALE: 1:3	Sheet: 1 of 1	WEIGH 0 LB
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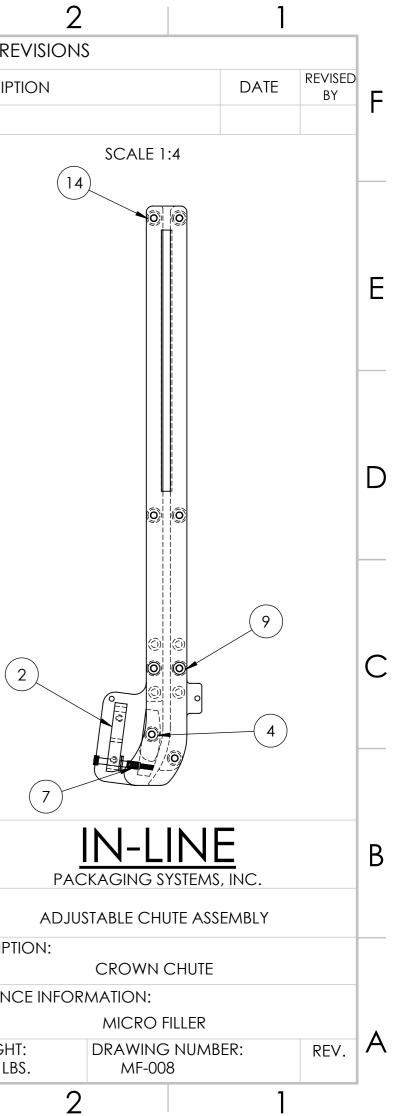
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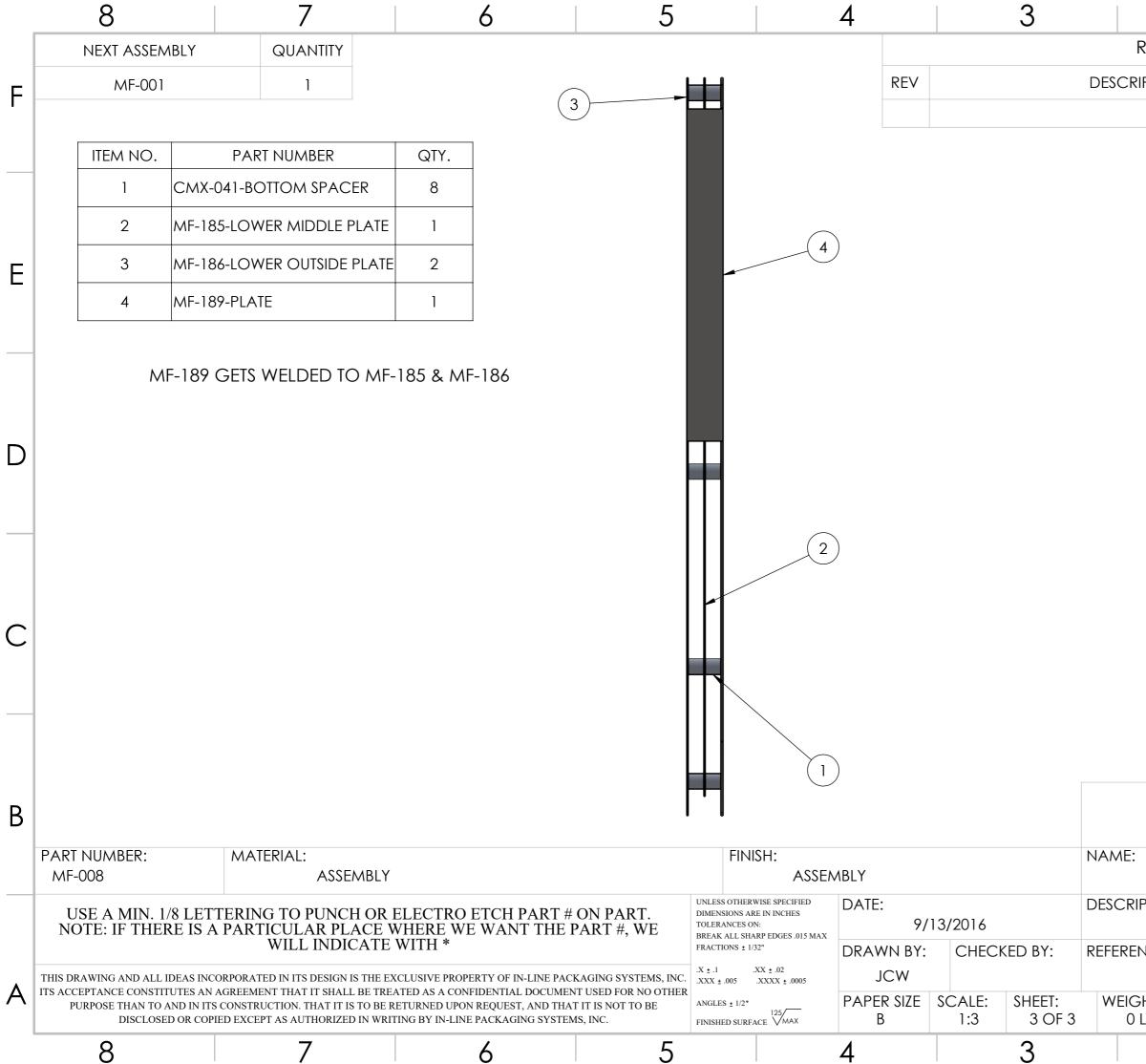
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F			STRAIGHTENER (7)	VENTURI (11) CHUTE VIBRATOR (10) EXIT GATE (9) ENTRY GATE (8)	PINCH VALVE 2 PINCH VALVE 1 BLANKING PLATE	PINCH VALVE 7 PINCH VALVE 5 PINCH VALVE 3	PINCH VALVE 8
E							
	CROWNER (14)						
D	FILLING BAR (12)						
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E	2 CN 3 CN 4 CN 5 CN 6 CN 7 CN 8 CN	E-039-REVA-DELRIN STC E-040-REVA-ALUMINUM E-061-VERTICAL SPACE E-062-HORIZONTAL BLC E-063-VERTICAL BLOCK E-064-PIVOT PLATE E-065-VERTICAL MOTIO E-066-VERTICAL MOTIO	I BLOCK RS DCK N BLOCK TOP N BLOCK - MIDDL		6	7							E
D	11 CN 12 CN 13 CN 14 CN 15 CN 16 CN 17 CN 18 CN 19 CN	E-068-1_2in SHAFT E-069-SPACER X-041-BOTTOM SPACER X-042-TOP SPACER-LON X-043-TOP SPACER-SHO X-044-SHOULDER BOLT X-047-SPRING X-072-HANDLE X-073-BEARING X-074-3_8-16 ACME NU X-075-3_8-12 x 15in AC	NG DRT (97345A188) T	2 2 8 1 4 1 1 1 1 1 1 1	(19) (5) (11)				(25) (24) (25) (24) (25) (24) (24) (25) (24) (24) (24) (24) (24) (24) (24) (24	4 3 TACK THE I IN THESE TV (OPPOSITE SHOWN)	FLAT HEAD NO LOCATI SIDE FROM	ONS	D
С	21 EFX 22 MF- 23 MF- 24 MF- 25 MF- 26 MF- 27 MF- 28 MF- 29 MF-	-061-SLEEVE BEARING 181-MAIN MOUNT PLAT 182-SLOT PLATE 183-UPPER PLATE 184-UPPER SHORT PLAT 185-LOWER MIDDLE PL/ 186-LOWER OUTSIDE PL 187-UPPER SPACER 189-PLATE ferred Narrow FW 0.25	E E ATE	2 1 3 1 2 6 1 16	 20 4 10 				9	3)			С
В	PART NUMBER: MF-008	MF-189 GETS WELDEE MATERIAL: ASSE	D TO MF-185 & I MBLY	MF-186	22	FINISH: ASSEN	3 MBLY		NAME:	5) IN-LIN CKAGING SYSTEMS JSTABLE CHUTE ASS	S, INC.		В
A	THIS DRAWING AND ALL IDE ITS ACCEPTANCE CONSTITUT PURPOSE THAN TO ANI	LETTERING TO PUNC IS A PARTICULAR PL WILL INDIC AS INCORPORATED IN ITS DESIGN ES AN AGREEMENT THAT IT SHALL O'IN ITS CONSTRUCTION. THAT IT IS R COPIED EXCEPT AS AUTHORIZED 7	IS THE EXCLUSIVE PROPER L BE TREATED AS A CONFI S TO BE RETURNED UPON F D IN WRITING BY IN-LINE P	TY OF IN-LINE PACH DENTIAL DOCUMEN REQUEST, AND THAT	KAGING SYSTEMS, INC. IT USED FOR NO OTHER	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: BREAK ALL SHARP EDGES .015 MAX FRACTIONS ± 1/32" .X ± .1 .XX ± .02 .XXX ± .005 .XXXX ± .0005 ANGLES ± 1/2* FINISHED SURFACE 25/MAX	DATE: 9/ DRAWN BY: JCW PAPER SIZE B	13/2016 CHECKED BY: SCALE: SHEET: 1:4 1 OF 3 3	DESCRIPTION: REFERENCE INFOR WEIGHT: 0 LBS.	MICRO FILLER DRAWING NUME MF-008	BER:	REV.	A

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	2		EVA-DELRIN STOPF EVA-ALUMINUM BI						
	3		OTTOM SPACER	8	(12)		\bigcirc		
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_	6		HOULDER BOLT (97						
Ε	7		PRING (1986K8)	1					
	8		IN MOUNT PLATE	1					
	9	MF-182-SLC	DT PLATE	1					
	10	MF-183-UPF	PER PLATE	3	-				
	11		PER SHORT PLATE	1	(10)				
	12		WER MIDDLE PLATE						
	13		WER OUTSIDE PLAT						
	14		PER SPACER	6					
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	1 3	3_4-10 x 4in l	EVELER ASSY		4					TO BASE FR				
	2 F	LX-097-MAC	GNETIC CATCH		1									
E	3 N	MF-022-BASE	FRAME BOTTOM WE	ELDMENT	1									E
	4 N	MF-023-REVA	A-BASE FRAME TOP V	VELDMENT	1							$\overline{7}$		
_	5 N	MF-026-REV <i>A</i>	A-DRIP TRAY		1	3								<u> </u>
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D	7 V	WD088			1									
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-	PART NUMBER:	Ν	ATERIAL:				FINISH:			NAME:	PACKAGING S			-
_	MF-021-REVA			y / Weldme			ASSEA UNLESS OTHERWISE SPECIFIED	ABLY / WELDN	AENT		BASE FR.	AME		
	USE A MIN. NOTE: IF TH	. 1/8 LETTEI ERE IS A PA	RING TO PUNCH OR ARTICULAR PLACE WILL INDICATI	R ELECTRO WHERE W	ETCH PART # E WANT THE	# ON PART. PART #, WE	DIMENSIONS ARE IN INCHES TOLERANCES ON: BREAK ALL SHARP EDGES .015 MAX		/1/2016	DESCRIPTION:	ASSEMBLY / W	VELDMENT		
-			WILL INDICATI				FRACTIONS ± 1/32" .X ± .1 .XX ± .02 .XXX ± .005 .XXXX ± .0005	DRAWN BY: JCW	CHECKED BY:	REFERENCE IN	IFORMATION: FRAME WEL	DMENT		
	ITS ACCEPTANCE CONS PURPOSE THAN T	TITUTES AN AGRI O AND IN ITS CON	EEMENT THAT IT SHALL BE TR ISTRUCTION. THAT IT IS TO BE XCEPT AS AUTHORIZED IN WI	REATED AS A CON E RETURNED UPC	NFIDENTIAL DOCUME N REQUEST, AND THA	NT USED FOR NO OTHER	ANGLES ± 1/2° FINISHED SURFACE	PAPER SIZE B	SCALE: SHEET: 1:10 1 OF 1	WEIGHT: 0 LBS.	DRAWING		REV. A	A
L	8		7		6	5		4	3		2]		1

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	NEXT ASSI	EMBLY		QUANTITY										RE
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	ITEM NO.		PARTN	NUMBER		QTY.]							
	1	MF-031-F	REVA-LI	EG		4			\backslash					
	2	MF-032-1	long e	BRACE TUBIN	IG	2								
	3	MF-033-5	short i	BRACE TUBIN	1G	2			Y)		
Ε	4	MF-073-0	CONNE	ECTOR TUBIN	G	2								
	5	W500144	4MF			4								
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	PART NUMBER: MF-022		MATE	ERIAL: WELD	MEN	Г			FINI	ISH: WELD	MENT			NAME:
									UNLESS OTHER	WISE SPECIFIED	DATE:			DESCRIPT
	NOTE: IF TH	ERE IS A	PARTI	ICULAR PLA	ACE V	ELECTRO VHERE W WITH *	ETCH PART # E WANT THE	FON PART. PART #, WE		N: ARP EDGES .015 MAX	7,	/20/2016		
										.XX ± .02	DRAWN BY	CHEC	KED BY:	REFERENC
А	ITS ACCEPTANCE CONS	STITUTES AN A	AGREEMEN	NT THAT IT SHALL	BE TRE	ATED AS A CO		CKAGING SYSTEMS, INC. ENT USED FOR NO OTHER AT IT IS NOT TO BE	ANGLES ± 1/2°	.XXXX <u>±</u> .0005	PAPER SIZE	scale:	SHEET:	WEIGH
	DISCLO						IE PACKAGING SYSTE	EMS, INC.	FINISHED SURF		В	1:9	1 OF 1	O LB
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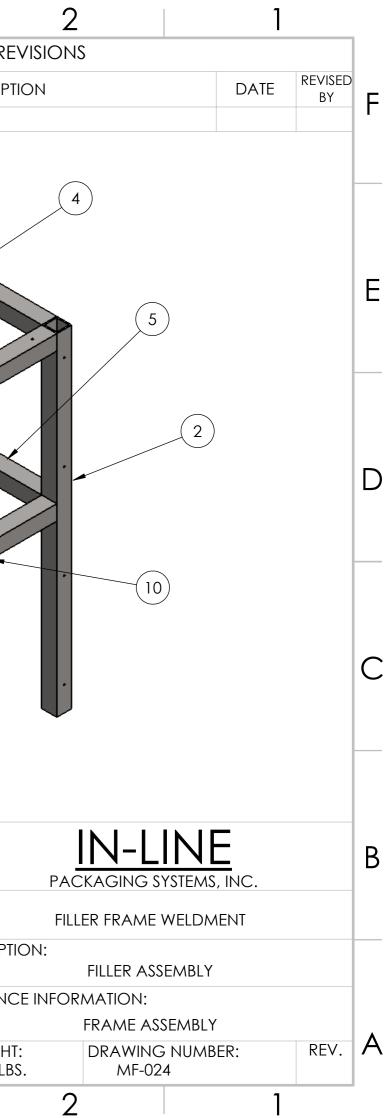
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BASE FRAME BOTTO	OM WELDMENT		
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BASE FRAME			Δ
HT: DRAWING LBS. MF-02	S NUMBER: 2	REV.	/ \
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	8		7	6	5			4		3		2
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F	MF-02	21	1					REV			DESCRIPT	ΓΙΟΝ
I					_			A	REMOVE	D LEG		
	ITEM NO.		PART NUMBER	QTY.	-							
	1	MF-027-B	ASE FRAME TOP WELI	DMENT 1								
	2	MF-042-EI	LEVATOR TUBING	1								
Е	3	MF-045-EI	LEVATOR PIVOT TUBIN	NG 2	-							
-	4	MF-048-TL	JRNBUCKLE TUBING	1	-				2	(3)		
D											4	
В												
	PART NUMBER: MF-023-REVA		MATERIAL: WELDME	NT		FINIS	H: WELD	MENT			NAME:	BASE FRA
	USE A MIN. NOTE: IF TH	1/8 LETTE ERE IS A P	ERING TO PUNCH OF ARTICULAR PLACE	R ELECTRO ETCH PART E WHERE WE WANT THE E WITH *	# ON PART. PART #, WE	UNLESS OTHERWI DIMENSIONS ARE TOLERANCES ON: BREAK ALL SHAR	IN INCHES	DATE: 7/	20/2016		DESCRIPT	ion: E
						FRACTIONS ± 1/32		DRAWN BY:	CHEC	KED BY:	REFERENC	CE INFORMA
A	ITS ACCEPTANCE CONS PURPOSE THAN T	TITUTES AN AGI O AND IN ITS CC	REEMENT THAT IT SHALL BE T INSTRUCTION. THAT IT IS TO B	EXCLUSIVE PROPERTY OF IN-LINE PA REATED AS A CONFIDENTIAL DOCUME E RETURNED UPON REQUEST, AND TH RITING BY IN-LINE PACKAGING SYSTE	ENT USED FOR NO OTHER AT IT IS NOT TO BE	.XXX ± .005 .X	XXXX <u>±</u> .0005	JCW PAPER SIZE B	SCALE: 1:9	SHEET: 1 OF 1	WEIGH 0 LB	
	8		7	6	5			4		3		2

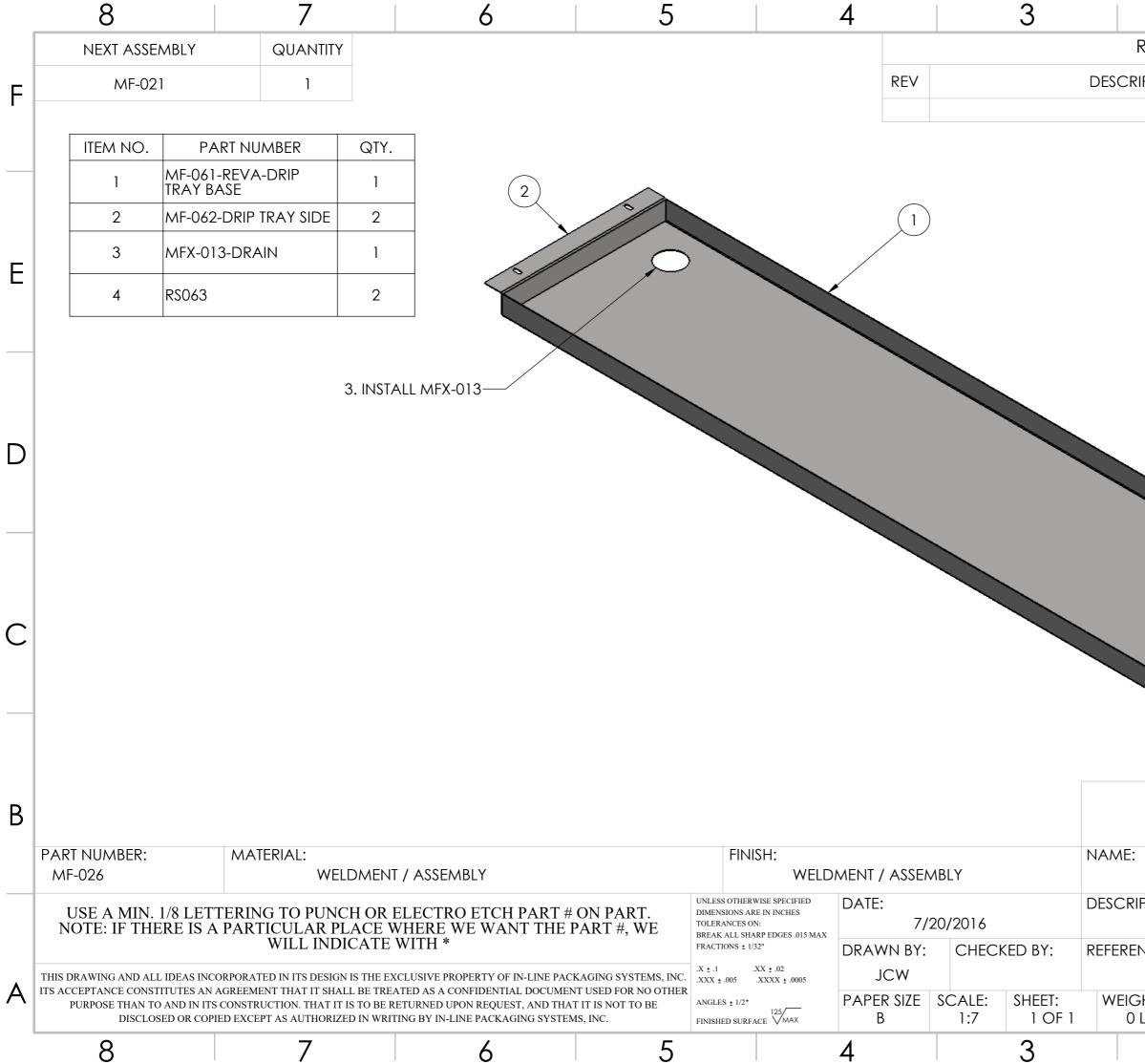
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PAC	KAGING S`	ystems	, INC.		
BASE	FRAME TO	P WELD	MENT		
PTION:					
NCE INFORI	BASE FR	AME			
	SE FRAME	ASSEMF	3LY		
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	NEXT ASS	EMBLY		QUANTITY										RE
F	MF-00	02		1							REV			DESCRIPT
'														
	ITEM NO.			PART NUM	\BER		QTY.				8		(9)
	1	MF-049-	FILLER	VERTICAL TU	BING		2				O			\sim
	2	MF-050-	FILLER	VERTICAL TU	BING	- LEFT	1							
	3	MF-051-	LONG	HORIZONTA	l tubii	NG - RIGHT	1				/.//		\sim	
E	4	MF-052-	LONG	HORIZONTA	l tubii	NG - LEFT	1	_	3					
	5	MF-053-	LONG	HORIZONTA	L TUBII	NG - MIDDLE	1		\bigcirc				6	
	6	MF-054-	SHORT	HORIZONTA	L TUBI	NG	1							\checkmark
	7	MF-055-	SHORT	HORIZONTA	L TUBI	NG - MIDDLE	1							
	8	MF-066-	SHORT	HORIZONTA	L TUBI	NG TOP	1		$\left(1 \right)$				Y	\leq
	9	MF-068-	FILLER	VERTICAL TU	BING	- LEFT	1		\sim					
D	10	MF-071-	MIDDL	E FOR HOT V	VATER		1							
С											7			
В	PART NUMBER: MF-024		MAT	ERIAL: WELD	DMENT	[FINI	SH: WELD/	MENT			NAME:
						ELECTRO ETCH VHERE WE WA WITH *			FRACTIONS ± 1/3	RE IN INCHES N: ARP EDGES .015 MAX 32" XX ± .02	DRAWN BY	/20/2016 : CHEC		DESCRIPTI REFERENC
Α	ITS ACCEPTANCE CONS PURPOSE THAN T	STITUTES AN FO AND IN ITS	AGREEME S CONSTRU	ENT THAT IT SHALI UCTION. THAT IT IS	BE TREA TO BE R		IAL DOCUMEN EST, AND THA		11111 - 1000	.XXXX <u>+</u> .0005 ACE MAX	JCW PAPER SIZE B	SCALE: 1:9	SHEET: 1 OF 2	WEIGHT 0 LB
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F	MF-002	2	1						REV			DESCRIPT	ION		DAT	E	revised by	F
																		1
	ITEM NO.		PART NUMBE	R	QTY.							4						
_	1	MF-056-	VERTICAL TUBING		1				6									
	2	MF-057-	VERTICAL TUBING		2							7.						
	3	MF-058-	LONG HORIZONTA	L TUBING	2		(7)			-//								
E	4	MF-059-	SHORT HORIZONTA	L TUBING	2								(3					E
	5	MF-060-	VERTICAL TUBING		1				DA									
	6	MF-063-	TUBING		1			>-/		7.7								
_	7	MF-064-	HORIZONTAL		1		É						2	\sim				
	8	MF-065-	HORIZONTAL SHOR	Т	1						•		2					
	9	MF-067-	HORIZONTAL		1		(8)											
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Ē	PART NUMBER: MF-025		MATERIAL: WELD				FINISH:	WELDA				NAME:			E WELDMENT			
-+							UNLESS OTHERWISE SP		DATE:			DESCRIPTI						
	USE A MIN. 1 NOTE: IF THE	1/8 LETT ERE IS A	ERING TO PUNCH PARTICULAR PLA WILL INDIC	OR ELECT	FRO ETCH PART # E WE WANT THE	ON PART. PART #, WE	DIMENSIONS ARE IN IN TOLERANCES ON: BREAK ALL SHARP EDO	CHES		20/2016				WNER AS	SSEMBLY			
			WILL INDIC	ATE WITH	*		FRACTIONS ± 1/32"		DRAWN BY:	CHEC	KED BY:	REFERENC	E INFORMA					
	ITS ACCEPTANCE CONSTI	ITUTES AN A	RPORATED IN ITS DESIGN IS GREEMENT THAT IT SHALL	BE TREATED AS	A CONFIDENTIAL DOCUME	NT USED FOR NO OTHER		± .0005		CC A I F.				AME ASSI			REV.	A
			CONSTRUCTION. THAT IT IS ED EXCEPT AS AUTHORIZED			T IT IS NOT TO BE MS, INC.	ANGLES ± 1/2° FINISHED SURFACE	MAX	PAPER SIZE B	SCALE: 1:6	SHEET: 1 OF 2	WEIGHT 0 LB		MF-025	NUMBER:		κεv.	<i>,</i> \
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						QTY.		\frown					2	
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	2			-LONG TUBING			3							
E	3	MF-03	6-REVA	-SHORT TUBING	G - OUTSIDE	3	3	<.				6	\sim	
	4	MF-03	7-Shor	T FILLER TUBING	<u>}</u>	2			Ĵ				(7)	
	5	MF-03	8-SHOR	T TUBING - WITI	H DRAIN	1		\sum			>			$\mathcal{Y}_{\mathcal{C}}$
	6	MF-03	9-GUID	E ROD TUBING		2	4		$ \rightarrow / /$		\leq			
	7	MF-04	0-DRAII	N TUBING		2					>	\sim		$\left \right\rangle$
	8	MF-04	1-ACM	E MOUNT TUBIN	1G	1		8			· · ·		J.A.	
D	9	MF-04	3-CON	VEYOR ALIGNA	MENT TUBING	6					\leq		\mathbf{X}	
С									1			4	3	
В	PART NUMBER MF-027	:	MA	TERIAL: WELDN	ΛΕΝΤ			FIN	ISH: WELDM	1ENT				NAME:
	USE A MI NOTE: IF T	N. 1/8 LET HERE IS J	TTERIN A PART	IG TO PUNCH FICULAR PLAC WILL INDICA	OR ELECTRO E CE WHERE WE ATE WITH *	ETCH PART # WANT THE	ON PART. PART #, WE	DIMENSIONS AU TOLERANCES O BREAK ALL SH FRACTIONS ± 1	RE IN INCHES DN: ARP EDGES .015 MAX /32"	DATE: DRAWN)/2017 CHEC	KED BY:	DESCRIPT
А	ITS ACCEPTANCE CC PURPOSE THA	NSTITUTES AN N TO AND IN II	N AGREEM IS CONSTR	ENT THAT IT SHALL BI UCTION. THAT IT IS TO	E TREATED AS A CONFL D BE RETURNED UPON	PERTY OF IN-LINE PACKAGING SYSTEMS, INC. .X ± .1 .XX ± .02 JCW VERTY OF IN-LINE PACKAGING SYSTEMS, INC. .XX ± .005 .XXX ± .005 .XXX ± .005 VERTY OF IN-LINE PACKAGING SYSTEMS, INC. .XX ± .005 .XXX ± .005 .XXX ± .005 N REQUEST, AND THAT IT IS NOT TO BE ANGLES ± 1/2* PAPER SIZE SCALE: SHEET: E PACKAGING SYSTEMS, INC. FINISHED SURFACE MAX B 1:9 1 OF					SHEET: 1 OF 2	WEIGH 0 LB		
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F	MF-	003]						REV			DESCRIPT
•	ITEM NO.		PART NUMBE	R	QTY.							
	1	CBF-1069-0	CYLINDER ANGLE		1				\bigcirc			
	2	CCC-096-F	REVA-CYLINDER MOU	NT PLATE	1				(15)	(1	(9)(21)	
	3	EBF-005-RE	VB-BACK BOTTLE SUPF	PORT	1					/	\succ	22) (23)
	4	EBF-045-HC	old down adjustme	ENT PLATE	2							25
Е	5	EBF-046-PH	IOTOEYE ADJUSTMENT	PLATE	1					g		\sim
L	6	MF-089-CY	'LINDER BRACKET		2	(7					(18)
	7	MF-095-FIL	LER CONVEYOR BASE		1			🕅				
	8	MF-100-BC	OTTLE STOP PLATE		1				a the second sec			
	9	PSX-632-1"			1							
	10	PSX-974-FL	OW CONTROL		4		(17)	/ •	AN THE			
	11	PSX122-CC	DNVEYOR RAIL MOUN	Γ	5		(1)	(5			
D	12	PSX122-STA	ARKNOB		2							
	13	PSX124-SIN	IGLE RAIL CLAMP		2			(10	$\langle / /$			
	14	PSX167-12'	' LONG RAIL		1					♥		
	15	PSX167-12	' LONG RAIL		2			(9)		X		
	16	PSX167-30'	' LONG RAIL		1			\cdot	(20)			
	17	PSX167-44'	' LONG RAIL		1				\bigcirc			
	18	PSX319-DC	DUBLE RAIL CLAMP		5					(4)		
С	19	PSX355-THI	READED MOUNTING R	OD	7					((6)	
	20	RS046			1						<u> </u>	
	21	RS046-MID			1							24)
	22	RSO46-PHX			1							2
	23	RSPD026			1							
	24	RSX-024			1							
В	25	W2353XXL			2							
U	PART NUMBER).	MATERIAL:				FIN	ISH:				NAME:
	MF-081		ASSEMBLY	Y				ASSEN	MBLY			
	USE A MI	N. 1/8 LETT	ERING TO PUNCH OR	ELECTRO ETCH PART WHERE WE WANT TH	F # ON PAR	T.	UNLESS OTHER DIMENSIONS A TOLERANCES O		DATE: 8	/1/2016		DESCRIPT
	NUIE.IF I	HERE IS A I	WILL INDICATI	E WITH *	LIANI#,	VV L	BREAK ALL SH FRACTIONS ± 1	ARP EDGES .015 MAX /32"	DRAWN BY:		KED BY:	REFERENC
	THIS DRAWING AND ALL IDEAS INCORPORATED IN ITS DESIGN IS THE EXCLUSIVE PROPERTY OF IN-L					-	.XXX ± .005	.XX ± .02 .XXXX ± .0005	JCW		-	
A ITS ACCEPTANCE CONSTITUTES AN AGREEMENT THAT IT SHALL BE TREATED AS A CONFIDENTIAL DOCUMENT USED FOR NO OTHER PURPOSE THAN TO AND IN ITS CONSTRUCTION. THAT IT IS TO BE RETURNED UPON REQUEST, AND THAT IT IS NOT TO BE DISCLOSED OR COPIED EXCEPT AS AUTHORIZED IN WRITING BY IN-LINE PACKAGING SYSTEMS, INC.							PAPER SIZE B	SCALE: 1:7	SHEET: 1 OF 1	WEIGHT 0 LB3		
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F	MF-08]	1					REV		I	DESCRIPTION	Γ	DATE	REVISED BY	F
		-				\bigcirc	\frown								
	ITEM NO.		PART NUMBE	ER	QTY.	(21)	(8)								
	1	BFX-229-	-MOTOR (APPROXIMATIC	ON)	1										<u> </u>
	2	FLC-114-	-SHAFT COLLAR		2										
	3	FLX080-C	GEAR REDUCER		1	X									
	4	FLX081-N	MOUNTING FLANGE		1 9										
E	5	MF-082-F	REVA-FILLER CONVEYOR	r FRAME	1										E
	6	MF-083-1	REVA-ALUMINUM STRIP		2			Kard at			(11)				
	7	MF-085-I	REVA-CHAIN GUIDE		2	(18)		XX	EP)						
	8	MF-086-0	CHAIN PLASTIC		2				X		_	_			
	9	MF-087-I	IDLER PLATE		2	\square					(7)	(4)			
	10	MF-088-1	MOTOR MOUNT PLATE		1	(13)	/					γ		(3)	
	11	MF-090-5	SPACER		4									\searrow	
D	12	MF-091-6	EXTRUSION RAIL		1		(15)	_							D
	13	MF-092-0	CONNECTOR		4			(12)	/					(2)	-
	14	MF-094-9	SPACER		7			\bigcirc	(5)						
		MF-096-5			2					4)					
	16	MF-097-F	REVA-SHAFT		1					(25)			S.a.		
			BEARING MOUNT PLATE		1								\mathcal{D}	(10)	
			IDLER SPACER		1					(22)					
С	19	MF-REVA	A-FILLER CHAIN ASSY		1						(15) (24)	° YA		$\overline{)}$	C
	20	PSX-044			1									\bigcup	
	21	PSX-231	IDLER		1										
	22	RS033			7						$\begin{pmatrix} 17 \\ 23 \end{pmatrix} \begin{pmatrix} 2 \\ 2 \end{pmatrix}$				
		RSX04-13	3		1							0)			
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	MF-095		ASSEMBLY				ASSEN					ONVEYOR			
	USE A MIN.	1/8 LETT	TERING TO PUNCH OR	ELECTRO ETCH PAR	T # ON PART.	UNLESS OTHER DIMENSIONS A TOLERANCES		DATE:	8/1/201/	Ē	DESCRIPTION:	SSEMBLY			
	NOTE: IF TH	ERE IS A	PARTICULAR PLACE V WILL INDICATE	WHERE WE WANT TH WITH *	IE PART #, WE		ARP EDGES .015 MAX		8/1/2016						-
						.X ± .1	.XX ± .02		: CHE	CKED BY:	REFERENCE INFORMATION:				
A	ITS ACCEPTANCE CONS	FITUTES AN A	ORPORATED IN ITS DESIGN IS THE E2 AGREEMENT THAT IT SHALL BE TRE	ATED AS A CONFIDENTIAL DOCU	MENT USED FOR NO OTHE	ER	.XXXX ± .0005			CLIEET.		R ASSEMBLY		REV.	Α
<i>,</i> , ,			CONSTRUCTION. THAT IT IS TO BE F ED EXCEPT AS AUTHORIZED IN WRI			ANGLES ± 1/2° FINISHED SURI	FACE MAX	PAPER SIZE B	1:7	SHEET: 1 OF 1	WEIGHT: DRAWIN 0 LBS. MF-0	IG NUMBER: 095		NLV.	
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PAPER SIZE	3
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		NEXT ASSE	EMBLY		QUANTITY										REVIS
F		MF-00)3		1							REV			DESCRIPTION
		ITEM NO.		F	PART NUMBER		QTY.		(14)						
		1	MF-092	-CONI	NECTOR		2	1							
		2	MF-094	-SPAC	ER		6			~				(7)	(13)
		3	MF-102	-CROV	WNER CONVE	YOR FRA	AME 1			5.				Y	
E		4	MF-103	-RT HA	ND ACME		2								(8
		5	MF-104	-LT HA	ND ACME		2								U
		6	MF-105	-RT THI	READ		2								\sim
		7	MF-106	-LT THF	READ		2		$\left(1\right)$					X	
		8	MF-107	-ORIEN	NTOR GUIDE BI	OCK	4								
		9	MF-108	-SPAC	ER		10		20)	R					
D		10	MF-109	-AL SU	IPPORT		1			19			GR	, I	
		11	MF-110	-DEAC) PLATE		1								8
		12	MF-116	-ACM	E ATTACH RH &	& LH	2							a a	
		13	MF-120	-LEFT S	SIDE BELT ASSE	MBLY	1			6	(3)				
		14	MF-121	-RIGH	t side belt ass	EMBLY	1				/				
		15	MFX-00	7-SLEE	VE BEARING		8				(8)				F
С		16	MFX-00	8-3/4"	Shaft Colla	R	4				0	(21			
		17	PSX-258	8-BEAR	RING		4								
		18	PSX-381	ILCOL	LAR		2						(8)		
		19	PSX-381	IRCOL	LAR		2							6	
		20	PSX-741	1-HAN	DLE		2								
В		21	W2061-	75 DI,	AM x 16in L		2								
D	PAR	T NUMBER:		MA	TERIAL:					FINI	ISH:				NAME:
	M	F-101			ASSEN	ABLY					ASSEM	1BLY			
	N	USE A MIN.	1/8 LET		NG TO PUNCH	OR ELI	ECTRO ETCH	PART #	ON PART.	UNLESS OTHER DIMENSIONS AR TOLERANCES O	RE IN INCHES N:	DATE: 8	/1/2016		DESCRIPTION
					TICULAR PLA WILL INDIC.	ATE WI	TH *		AKI π , WL	BREAK ALL SHA FRACTIONS ± 1/2	ARP EDGES .015 MAX (32"	DRAWN BY:		KED BY:	REFERENCE II
А	ITS AG	DRAWING AND ALL IDEAS INCORPORATED IN ITS DESIGN IS THE EXCLUSIVE I CCEPTANCE CONSTITUTES AN AGREEMENT THAT IT SHALL BE TREATED AS A PURPOSE THAN TO AND IN ITS CONSTRUCTION. THAT IT IS TO BE RETURNED				D AS A CONFIDENTIA RNED UPON REQUES	L DOCUMEN T, AND THA	T USED FOR NO OTHER TIT IS NOT TO BE	.XXX ± .005 ANGLES ± 1/2°	.XX ± .02 .XXXX ± .0005	JCW PAPER SIZE		SHEET:	WEIGHT:	
			OSED OR COP	PIED EXCE	EPT AS AUTHORIZED	IN WRITING	/	ING SYSTEN		FINISHED SURFA		B	1:5	1 OF 2	O LBS.
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CONVEYOR ASSEMBLY DRAWING NUMBER: MF-101

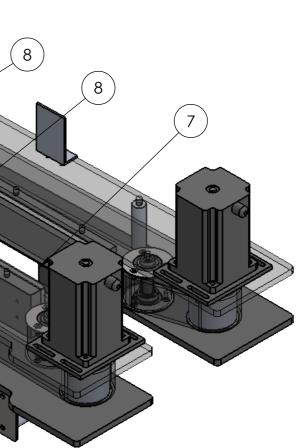
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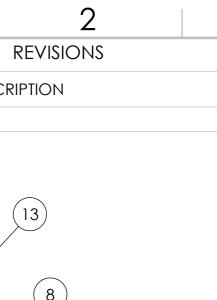
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	ITEM NO.		PART NUMBER	QTY.			8					
	1	MF-092-0	CONNECTOR	2			Ŷ					
	2	MF-094-5	SPACER	6					')			
	3	MF-102-0	CROWNER CONVEYOR	R FRAME 1		6				5		(15)
E	4	MF-103-F	RT HAND ACME	2			C			-	/	
	5	MF-104-L	LT HAND ACME	2	(4)							
	6	MF-108-5	Spacer	10							5	
	7	MF-109-/	al support	1		\searrow	P			X		
	8	MF-110-[DEAD PLATE	1		OF.						
D	9	MF-116-/	ACME ATTACH RH & LH	1 2							N°	5
	10	0 MFX-008-3/4" SHAFT COLLAR				/	/			A	\sim	000
	11	PSX-258-	BEARING	4					\geq	2	\searrow	
	12	PSX-3811	COLLAR	2	2							a Jaw
С	13	PSX-381	RCOLLAR	2							\geq	
	14	PSX-741-	HANDLE	2								
	15	W2061	75 DIAM x 16in L	2								Q
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	MF-101		ASSEMBL	Y			ASSEN					CRO
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			PARTICULAR PLACE WILL INDICATI			FRACTIONS ± 1/3	RP EDGES .015 MAX 32" XX ± .02	DRAWN BY:	CHEC	KED BY:	REFERENC	
А	ITS ACCEPTANCE CON	STITUTES AN A	DRPORATED IN ITS DESIGN IS THE AGREEMENT THAT IT SHALL BE TR CONSTRUCTION. THAT IT IS TO BE	REATED AS A CONFIDENTIAL D	DOCUMENT USED FOR NO OTHER	.XXX ± .005	.XXXX ± .0005	JCW PAPER SIZE	SCALE:	SHEET:	WEIGH	
	DISCL	OSED OR COPII	ED EXCEPT AS AUTHORIZED IN WI	RITING BY IN-LINE PACKAGIN				В	1:4	2 OF 2	O LB	S.

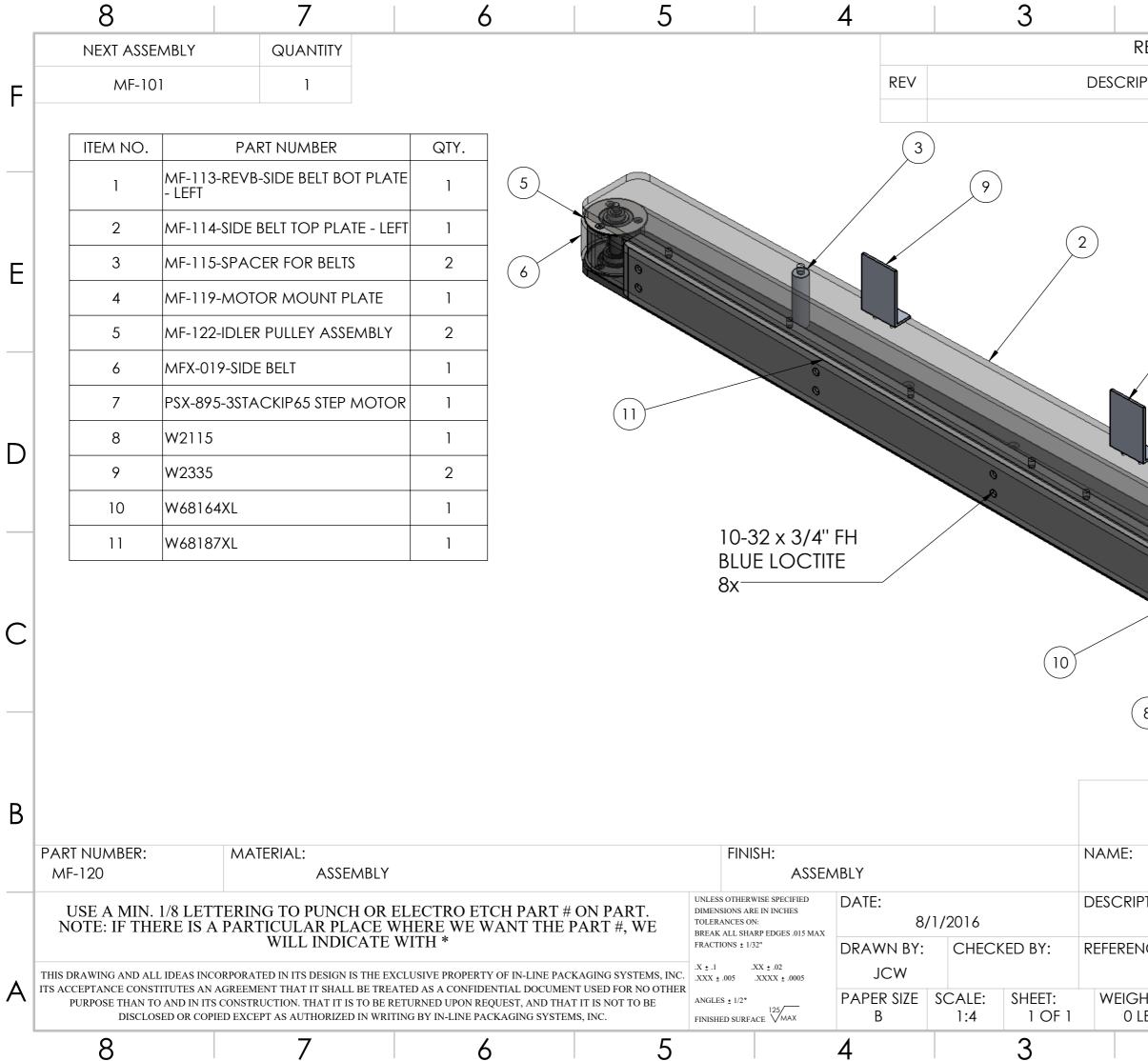
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		1	MF-111	-REVB-	-SIDE BELT BO	ot plate - Ric	GHT 1				/	/	BLUE LC 8x	DCIIIE	
		2	MF-112	-SIDE E	BELT TOP PLA	ATE - RIGHT	1						UX	9	
		3	MF-115	-SPAC	ER FOR BELT	S	2	6						$\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{\mathbf{$	
E		4	MF-119-	-MOTO	OR MOUNT F	PLATE	1			R R					
		5	MF-122	-IDLER	PULLEY ASS	EMBLY	2				6				\succ
		6	MFX-01	9-SIDE	BELT		1								
		7	PSX-895	5-3STA	CKIP65 STEP	MOTOR	1						B		
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D		9	W68164	4XL			1								B
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	US NOT	SE A MIN. TE: IF THE	1/8 LETT ERE IS A	ΓERIN PART	IG TO PUNC FICULAR PI WILL INDI	CH OR ELECT LACE WHERE CATE WITH	RO ETCH PART E WE WANT THE *	# ON PART. 2 PART #, WE	DIMENSIONS AN TOLERANCES O	N: ARP EDGES .015 MAX	DATE: DRAV		(1/2016 CHECK	(ED BY:	DESCRIPTIC
А	ITS ACCE	EPTANCE CONST RPOSE THAN TO	TTUTES AN A AND IN ITS	AGREEMI CONSTR	ENT THAT IT SHAI UCTION. THAT IT	LL BE TREATED AS A IS TO BE RETURNED			.XXX ± .005	.XX ± .02 .XXXX ± .0005 ACE ¹²⁵ /MAX				SHEET: 1 OF 1	WEIGHT: 0 LBS
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	1	MF-117-VE	RTICAL POST	1							
Е	2	MF-118-SP	ACER	1							
	3	MF-123-IDL	ER PULLEY	1							
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	MF-122		ASSEMBL			UNLESS OTHER		Y ATE:			DESCRIPTIO
	USE A MIN. NOTE: IF THI	1/8 LETTER ERE IS A PA	ING TO PUNCH OF RTICULAR PLACE	ELECTRO ETCH PAR WHERE WE WANT T WITH *	RT # ON PART. HE PART #, WE	DIMENSIONS AF TOLERANCES O	E IN INCHES		4/2017		DESCRIPTIO
						FRACTIONS ± 1/.	^{32"} DF	RAWN BY:	CHEC	KED BY:	REFERENCE
Α	ITS ACCEPTANCE CONST	FITUTES AN AGRE	EMENT THAT IT SHALL BE TR	EXCLUSIVE PROPERTY OF IN-LIN EATED AS A CONFIDENTIAL DOC RETURNED UPON REQUEST, ANI	CUMENT USED FOR NO OTHER	.XXX ± .005	.xxxx <u>+</u> .0005	JCW	SCALE:	SHEET:	WEIGHT:
	DISCLO			RETURNED UPON REQUEST, AND RITING BY IN-LINE PACKAGING S	YSTEMS, INC.	FINISHED SURFA		B	2:1	1 OF 1	0 LBS.
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DRAWING NUMBER: MF-122

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IN-LINE PACKAGING SYSTEMS, INC.





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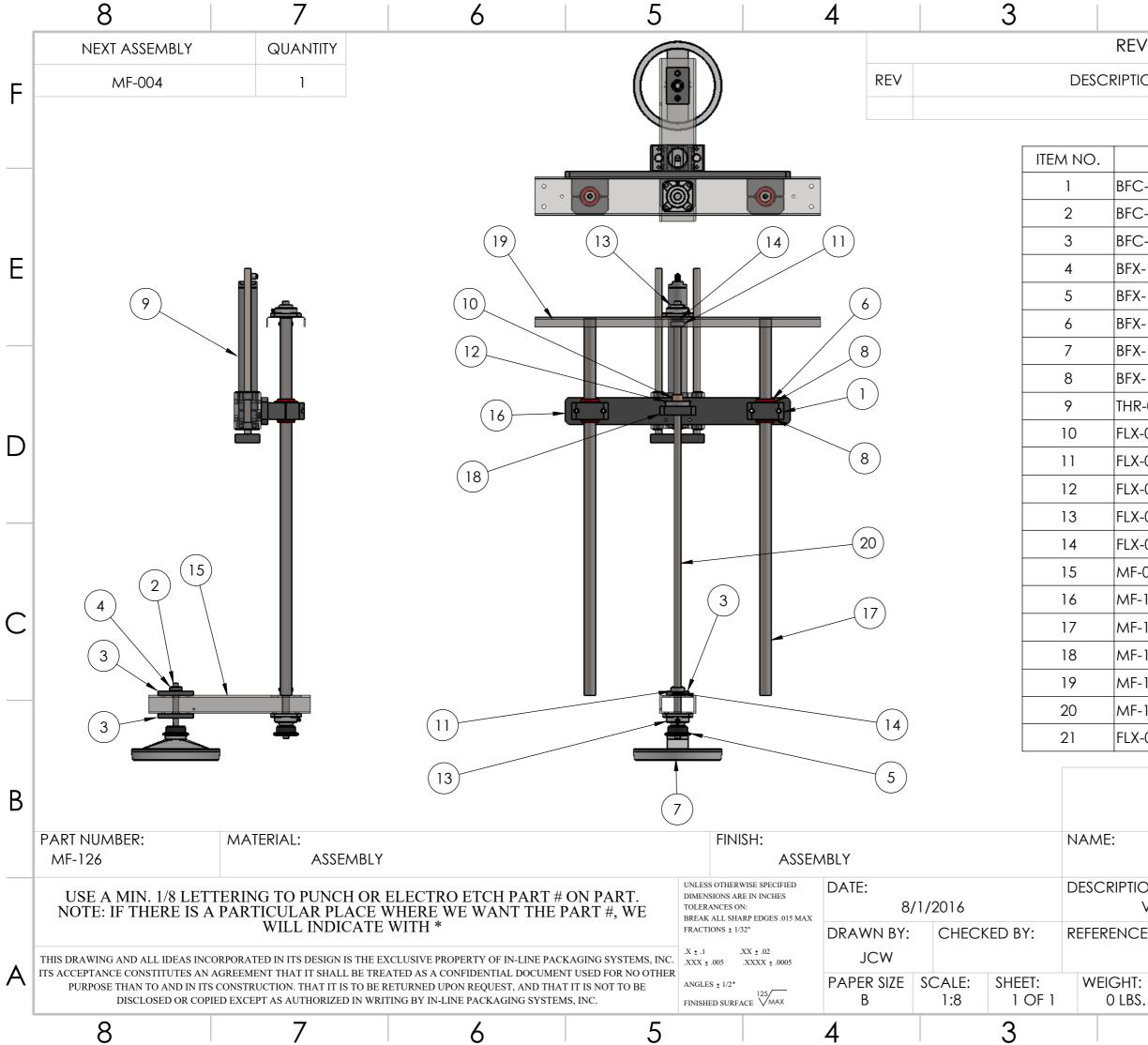
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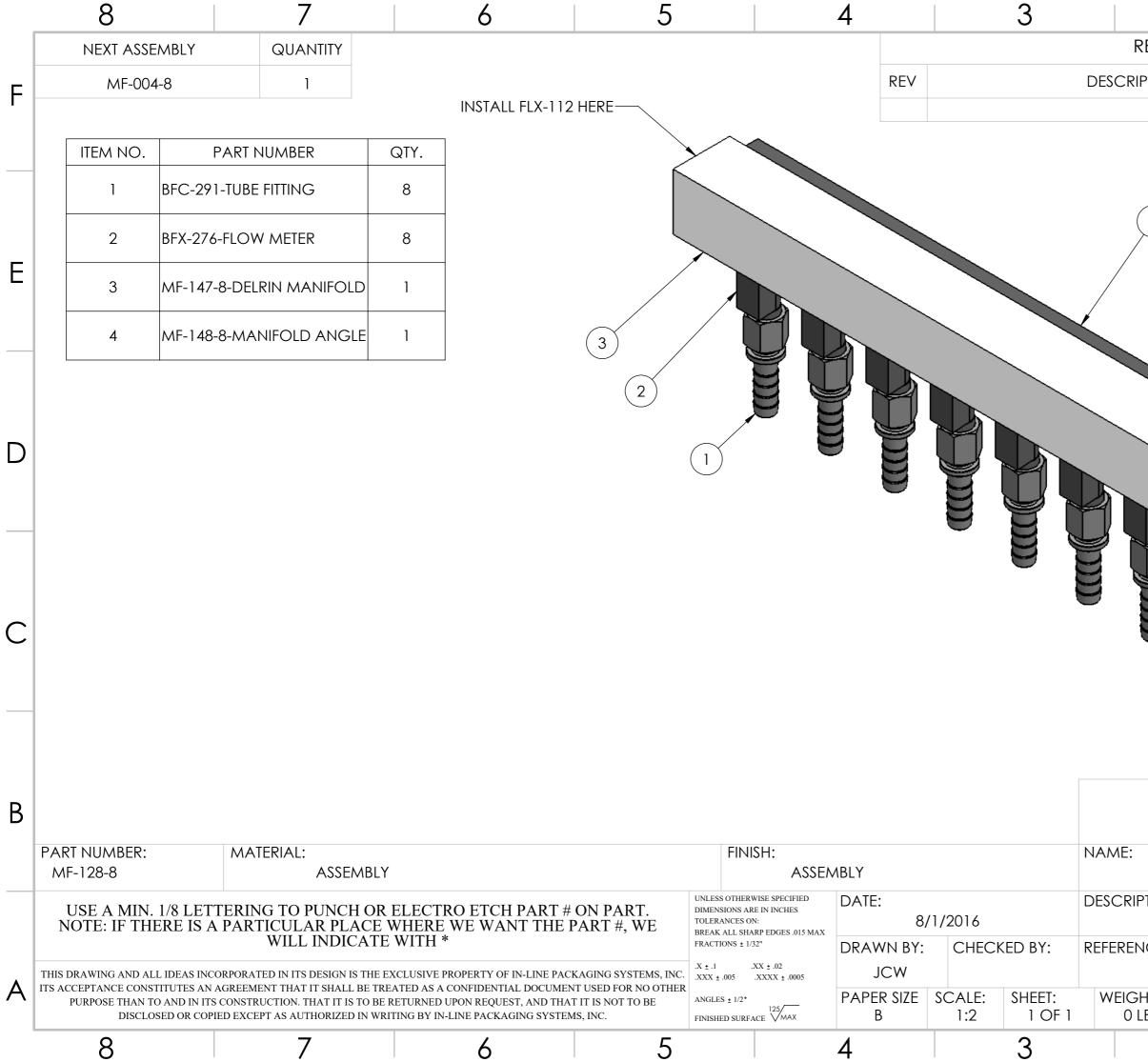
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3FC-072-RE	VA		2		
3FC-076			1		
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3FX-131-SHA	AFT COLLAI	R	1		E
3FX-134A			2		
3FX-140-BEA	ARING		2		
3FX-142			1		
3FX-154-RET	AINING RIN	١G	4		
THR-001-THR	RUSTER		1		
-LX-021-AC	ME NUT		1		
LX-027-AC	ME-SHAFT (COLLA	R 2		
LX-030-FLA	NGE MOUI	NT	1		
LX-031-BEA	RING		2		
LX-032-THR	UST BALL B	EARING	3 2		
MF-041-ACI	ME MOUNT	TUBIN	G 1		
MF-136-LIFT	MAIN PLAT	ΓE	1		
MF-137-GUI	DE ROD		2		C
MF-138-ACI		ET	1		
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	ITEM NO.		PART NUMBER	QTY.										
	1	EBF-021-	REVA-BAR	1			Î							
	2	MF-129-1	PINCH VALVE ASSE	MBLY 6				2						
E	3	MF-152-I	END PLATES	2				1	(2)					E
	4	MF-153-1	MOUNT BAR	2			JP-9		9	/				
	5	MF-154-1	NUT PLATE	2					A P	$\langle \rangle$	1)			
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	MF-127-6		ASSEMB	BLY				ASSEMBLY		F	ILLER BAR ASSEMB	LY		
	USE A MIN. 1/3 NOTE: IE THEP	8 LETTE F IS A P	RING TO PUNCH C ARTICULAR PLAC WILL INDICA	OR ELECTRO	ETCH PART	# ON PART. F PART # WF	UNLESS OTHERWISE SPEC DIMENSIONS ARE IN INCH TOLERANCES ON:	es DATE.	8/1/2016	DESCRIPTION:	6-HEAD FILLER			
	NOTE. II THEK	T 10 A L	WILL INDICA	TE WITH *		$\Box I A I I \pi, W E$	BREAK ALL SHARP EDGES FRACTIONS ± 1/32"	DRAWN BY		REFERENCE INFOR				
A	ITS ACCEPTANCE CONSTITU	UTES AN AGR	ORATED IN ITS DESIGN IS TH REEMENT THAT IT SHALL BE	TREATED AS A CON	FIDENTIAL DOCUM	MENT USED FOR NO OTHER								A
			NSTRUCTION. THAT IT IS TO EXCEPT AS AUTHORIZED IN			HAT IT IS NOT TO BE FEMS, INC.	ANGLES ± 1/2* FINISHED SURFACE	AX PAPER SIZE	SCALE: SHEET: 1:3 1 OF 1	WEIGHT: 0 LBS.	DRAWING NUMB MF-127-6		REV.	
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	1	BFC-295	5-TUBE CONNECTOR	1											
	2	BFX-268	S-SILICONE TUBING	1											
E	3	BFX-269	P-PINCH VALVE CYLIN	DER 1								9			
	4	4 BFX-280S							۲ ۲						
D	5	MF-131-	PINCH PLATE BACK	1						F					
	6	MF-135-	SPACER	4								(7)			
	7	MF-155-	-PLUNGER	1								\bigcirc			
	8	MFX-01	1-3/8" SHAFT COLLAR	1					╡╘			\frown			
	9	MFX-017	7-HOSE CLAMP	2											
С	USE 10-32 × 3/4" SET SCREW TO ATTACH #7 TO #3. RED LOCTITE ONTO #7 #8 GETS WELDED TO #5 WITH SET SCREW														
В	FA	CING	CYLINDER SIDE					6		D 0 -		-(8)			
	PART NUMBER: MF-129		MATERIAL: ASSEM	BLY	FINISH: ASSEMBLY							NAME:			
	USE A MIN. NOTE: IF THI	1/8 LET ERE IS A	TERING TO PUNCH	CE WHERE W	ETCH PART # E WANT THE I	ON PART. PART #, WE	UNLESS OTHER DIMENSIONS AF TOLERANCES O BREAK ALL SHA	RE IN INCHES	DATE: 9/	21/2016		DESCRIPTION			
A			WILL INDICA ORPORATED IN ITS DESIGN IS T AGREEMENT THAT IT SHALL BI	HE EXCLUSIVE PROF		,	.XXX ± .005	32" .XX ± .02 .XXXX ± .0005	DRAWN BY: JCW						
					URNED UPON REQUEST, AND THAT IT IS NOT TO BE G BY IN-LINE PACKAGING SYSTEMS, INC.			ACE MAX	PAPER SIZE B	SCALE: 1:1	Sheet: 1 of 1	WEIGHT: 0 LBS.			
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DRAWING NUMBER: MF-129

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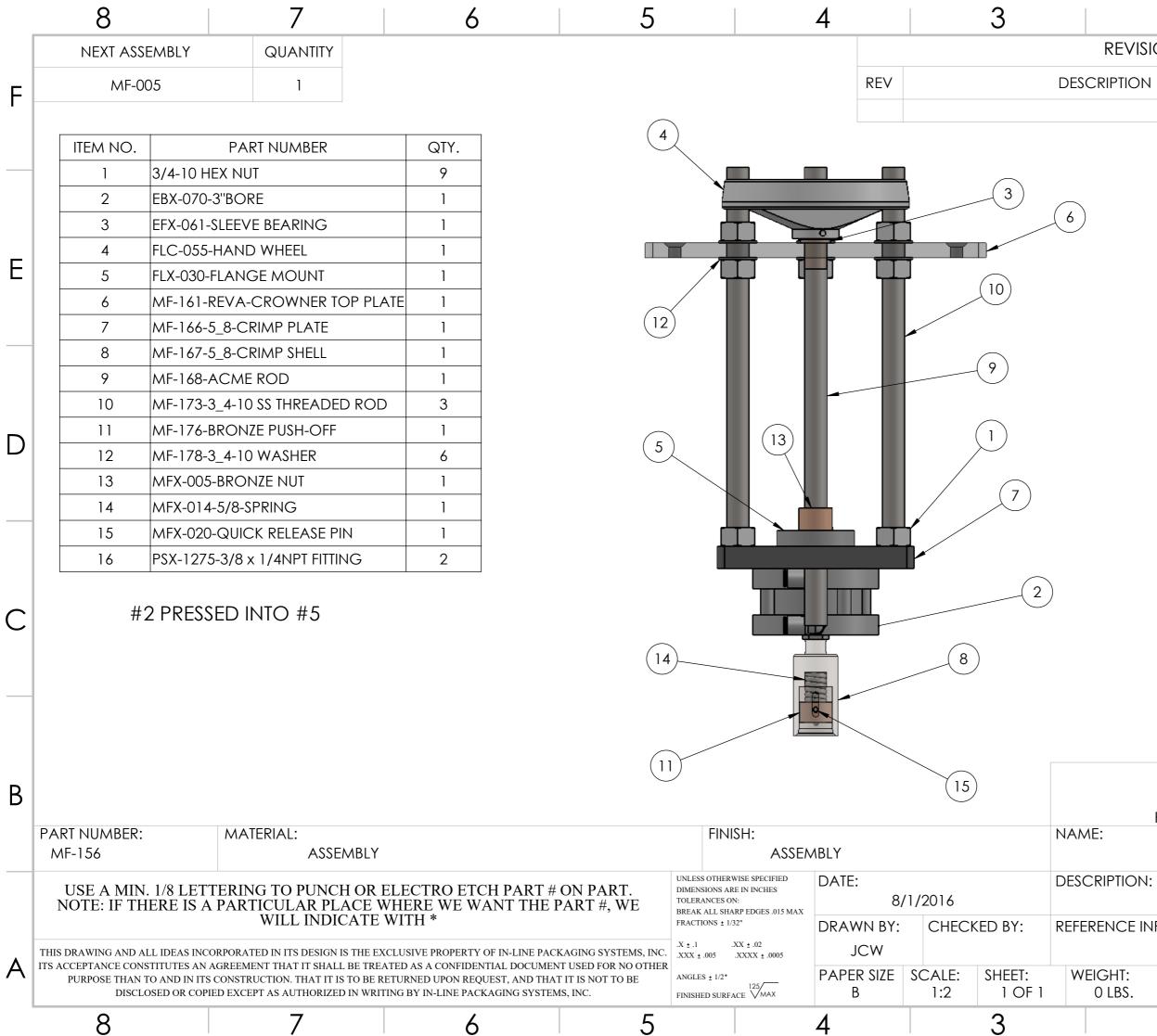
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DRAWING NUMBER: MF-156

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IN-LINE PACKAGING SYSTEMS, INC.

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	1 3/4-10 HEX	NUT	3		(9)							
	2 EFX-061-SLE	EVE BEARING	2					\frown		\frown		
	3 FLC-055-HA	AND WHEEL	1					(6)		3		
E	4 FLX-030-FLA	ANGE MOUNT	1			(1	1)					Е
	5 MF-168-AC	MEROD	1	2	_						(12)	
	6 MF-170-CR	OWN GUIDE TOP PLATE	1									
	7 MF-171-GU	IDE ROD	1 (10	13						7		
	8 MF-172-CR	OWN GUIDE PLATE	1									
D	9 MF-173-3_4	-10 SS THREADED ROD	1	(4)								D
	10 MF-177-CR	OWN GUIDE EXTENSION	1									
	11 MF-178-3_4	-10 WASHER	2									
	12 MFX-004-SH	HAFT COLLAR	1				\sim					
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С	#2 PRES	SES INTO #6 & #8		5								С
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	PART NUMBER: MF-157	MATERIAL: ASSEMBLY			FINISH: ASSEN	ИBLY		NAME:	PACKAGING SYSTI			
	USE A MIN. 1/8 LET NOTE: IF THERE IS A	TERING TO PUNCH OR PARTICULAR PLACE WILL INDICATE	ELECTRO ETCH PART WHERE WE WANT TH WITH *	T # ON PART.E PART #, WE	NLESS OTHERWISE SPECIFIED IMENSIONS ARE IN INCHES DLERANCES ON: REAK ALL SHARP EDGES .015 MAX RACTIONS ± 1/32"	DATE: 11/28 DRAWN BY:	3/2016 CHECKED BY:	DESCRIPTION: REFERENCE IN	ASSEMBLY	,		
A			ATED AS A CONFIDENTIAL DOCU RETURNED UPON REQUEST, AND T	PACKAGING SYSTEMS, INC. X MENT USED FOR NO OTHER	$\pm .1$.XX $\pm .02$ XX $\pm .005$.XXXX $\pm .0005$ NGLES $\pm 1/2^{*}$ NISHED SURFACE $\sqrt[125]{MAX}$	JCW PAPER SIZE S B	CALE: SHEET: 1:4 1 OF 1	WEIGHT: 0 LBS.	MICRO CROW DRAWING NU MF-157		REV.	A
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	-	1 FLX-093-RH HINGE					2	_											
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Е		3	MF-162-CROWNER LEXAN SIDE PLATE					1											
		4	MF-163-CROWNER LEFT PLATE					1											
		5	MF-164	-CRO	WNER DOC)R		1					Š		1				
		6	MF-165	-CRO	WNER DOC	OR HAND	DLE	1					2						
D		7 MF-169B-CROWNER LEXAN SIE				an side	PLATE	1						\square	-		•		
		8	MF-169T-CROWNER LEXAN SIDE PLATE				PLATE	1 2											
		9	MF-174-CROWNER LEXAN SIDE PLATE				PLATE	1											
		10	10 MF-187-UPPER SPACER					2					0		\mathcal{A}	\checkmark			
	_	11	PSX-1151-BLOWOFF NOZZLE					1 8									•		
C		12	PSX-1153-AIR FITTING					1											
										6							(9		
В												5 1	-			7			
	PART NUMBER: MATERIAL: MF-158 ASSEMBLY							FINISH: ASSEMBL					ABLY	NAM			NAME:		
	USE A MIN. 1/8 LETTERING TO PUNCH OR ELECTR NOTE: IF THERE IS A PARTICULAR PLACE WHERE								O ETCH PART # ON PART. WE WANT THE PART #, WE						28/2016	DESCRIPT			
	NOTE: IF THERE IS A PARTICULAR PLACE WHERE WILL INDICATE WITH *							X				.X ± .1 .XX ± .02		DRAWN BY: JCW		KED BY:	REFERENC		
Α	THIS DRAWING AND ALL IDEAS INCORPORATED IN ITS DESIGN IS THE EXCLUSIVE PE ITS ACCEPTANCE CONSTITUTES AN AGREEMENT THAT IT SHALL BE TREATED AS A C PURPOSE THAN TO AND IN ITS CONSTRUCTION. THAT IT IS TO BE RETURNED U DISCLOSED OR COPIED EXCEPT AS AUTHORIZED IN WRITING BY IN-I						ATED AS A CO ETURNED UP	CONFIDENTIAL DOCUMENT USED FOR NO OTHER				XXX ± .005 XXXX ± .0005 ANGLES ± 1/2* FINISHED SURFACE MAX			SCALE: 1:6	SHEET: 1 OF 1	WEIGH 0 LB		
	8				7			6		5			4			3			

2 REVISIONS REVISED DATE PTION ΒY F Е 12 10 11 D 3 4 С 9 NE В PACKAGING SYSTEMS, INC. CROWNER SHELL PTION: ASSEMBLY NCE INFORMATION: MICRO CROWNER REV. A DRAWING NUMBER: HT: LBS. MF-158 2 1