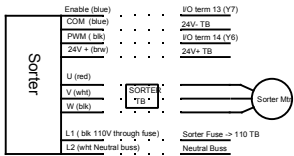
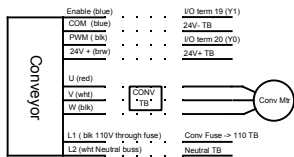


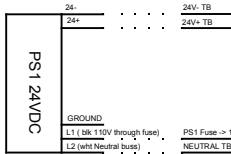
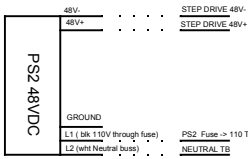
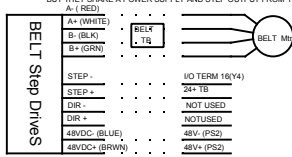
Microline Page 1

Conveyor, Sorter, and Transfer belts Controlled by PLC2 ALL CONNECTIONS BELOW ON PLC2 OUTPUT TB

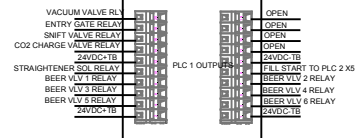
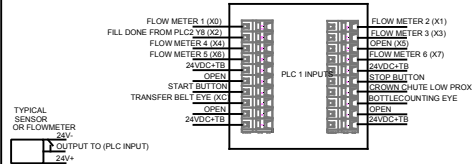
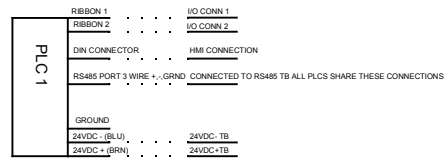


Microline Page 2

NOTE THERE IS A RIGHT AND LEFT BELT. THEY HAVE SEPARTE DRIVES BUT THEY SHARE A POWER SUPPLY AND STEP OUTPUT FROM PLC2



Microline Page 3



Microline Page 4

