

In-Line Packaging Half Stack Depalletizer Installation.

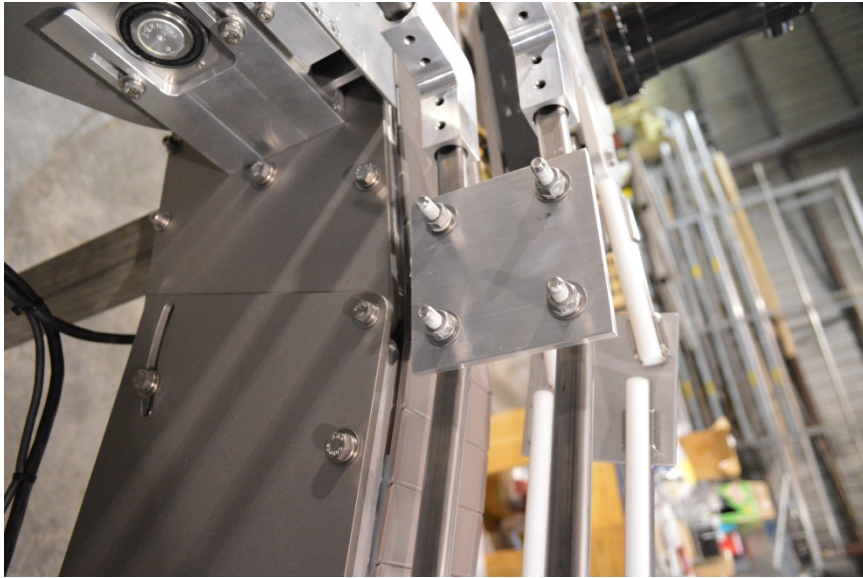
1. Uncrate the machine, remove the machines from each pallet by removing the mounting bolts from the bottom of the pallets. Take care when lifting the machines with a forklift so as to not stress the wiring, conveyor chain, or frame supports.
2. Level the collection table and set deadplate (top arrow) height to 48' from the floor. Drill a hole and secure the angle support (bottom arrow) to the table after leveling both the depalletizer frame and table.



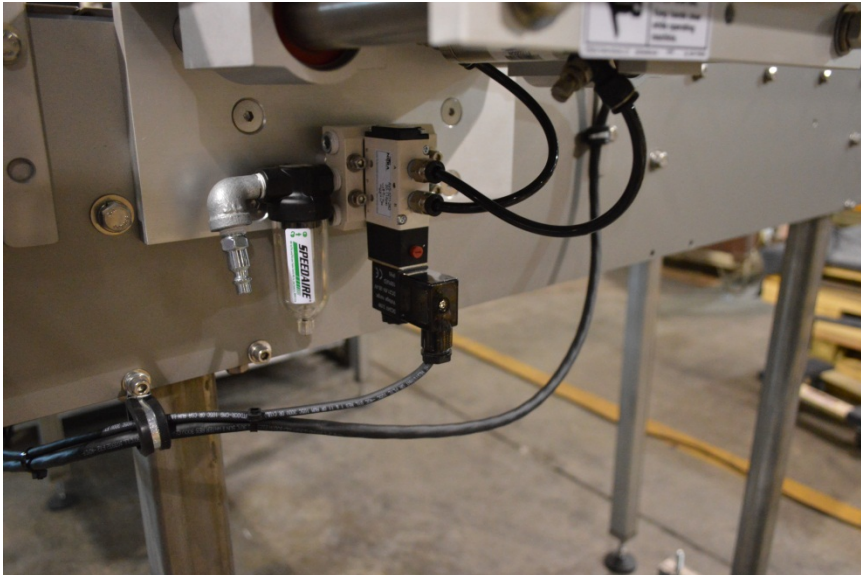
3. Attach the decline conveyor to the end of the collection table using the two supplied brackets. And level the conveyor to the discharge deadplate.



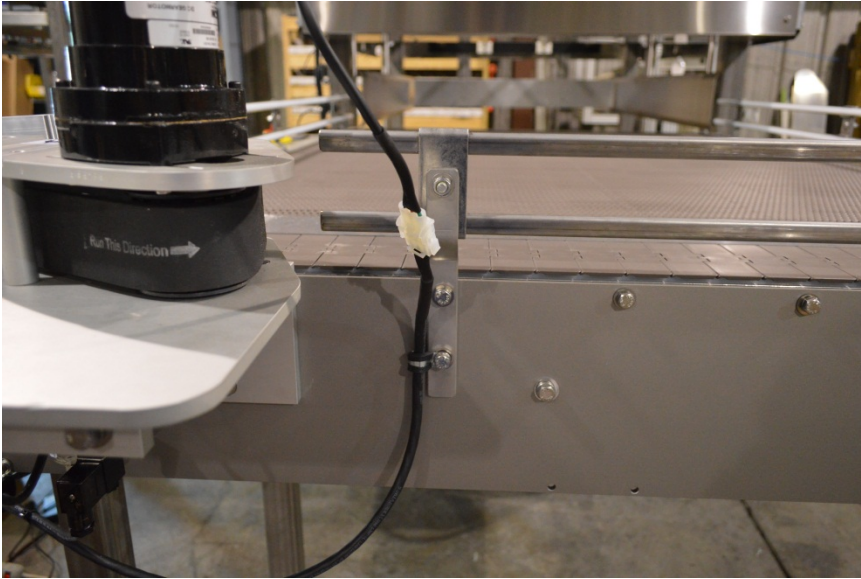
- Using the 4 bolt bracket connect the decline conveyor rails and neck guides (if purchased).



- Connect the air supply at the quick disconnect as shown.



6. Connect the jogging belt motor connector.



7. Connect the decline conveyor backup eye using the labeled cable.



- Secure the decline pieces to the proper elevation then lock them in place using the bolts provided.



9. Connect the stacklight cable, pusher and lift motor twistlock connectors.



10. The assembled unit should look as pictured.



11. Below are reference photos for the height of the bottle stacks from several views.



